



PROCESS



Minimum
Charge

Anodize Hard* : MIL-A-8625 (TYPE III), AMS 2468	\$100.00
Anodizing* : MIL-A-8625 (TYPE II), AMS 2471, AMS 2472	\$100.00
Bake	\$50.00
Bake for Hydrogen Embrittlement 23h	\$150.00
Cadmium* : QQ-P-416, ASTM A165, AMS 2400, AMS-QQ-P-416	\$150.00
Chromate Conversion (Chem Film*) : MIL-DTL-5541, MIL-C-81706, ASTM B921	\$100.00
Copper*(bright and matte) : MIL-C-14550, AMS 2418, ASTM B734, AST B832	\$100.00
Degreasing	\$50.00
Electroless Nickel* (high, mid and low phosphorous): MIL-C-26074, AMS 2404, AMS 2405, ASTM B733	\$100.00
Gold* (Hard & Soft): MIL-DTL-45204, ASTM B488, AMS 2422	\$350.00
Nickel Strip	\$100.00
Nickel*, Bright/Watts : QQ-N-290, AMS-QQ-N-290	\$150.00
Nickel Sulfamate* : QQ-N-290, AMS-QQ-N-290, MIL-P-2418, MIL-STD-868, AMS 2424	\$150.00
Nickel-Cadmium Diffused : AMS 2416	\$150.00
Mask	\$100.00
Passivate* : QQ-P-35, AMS 2700, ASTM A967, ASTM A380	\$100.00
Phosphate, Heavy* : MIL-DTL-16232 (TYPE M-Manganese Phosphate)	\$150.00
Phosphate, Light* : MIL-DTL-16232 (TYPE Z-Zinc Phosphate), TT-C-490	\$150.00
Silver* (bright, semi-bright, matte): QQ-S-365, ASTM B700, SCGPS06006	\$100.00
Teflon (EN+PTFE) : AMS 2454	\$500.00
Tin : MIL-T 10727, ASTM B545-2004	\$100.00
Tin-Lead* : MIL-P-81728	\$350.00
X-Ray Inspection	\$100.00
Zinc-Nickel* : AMS 2417, ASTM B841	\$150.00

- 1) Minimum charges may apply for each process when combined on a product.
- 2) Minimum charges shown are list prices and may be superseded by a quotation.
- 3) Additional charges for expediting orders for shorter lead-times included overtime, for stripping previously plated products and for preparation of contaminated surfaces may be incurred. Customer approval will be necessary when additional charges are required, prior to completion of processing.

*NADCAP Approved Chemical Process